


Receiving Report

Date: 15-01-6 Batch No: 13125
 Supplier: Castle metals Dart P/O: 26882

Packing Slip: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	Release Note Attached: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A <input type="checkbox"/>
Invoice: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	Waybill Attached: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A <input type="checkbox"/>
Receipt: Cash <input type="checkbox"/> Cr <input checked="" type="checkbox"/>	Shipment Complete: Yes <input type="checkbox"/> No <input type="checkbox"/> N/A <input checked="" type="checkbox"/>
New Supplier Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>	QC18 Inspection <input type="checkbox"/> N/A <input checked="" type="checkbox"/>
	Work Order <input type="checkbox"/> N/A <input checked="" type="checkbox"/>

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver QC12 

Production/Admin: _____
 Date _____
 Received/Costing _____
 Initial _____

Location _____

Page 1 of 1

All amounts are calculated in domestic currency.

[illegible]



Castle Metals®

A. M. Castle & Co.

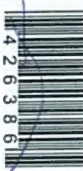
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No:2449863

Ship From:		Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No
05-JAN-2015	ORIGIN	Prepaid	MANITOULIN	2449863-2

Shipment Details		Final Destination Branch - MON
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Order No	Line No	Item No	Description	Ordered Qty	Invoice Qty		
3677312	1	4969	0.2500.0.5000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156.0000 SPECIFICATIONS: ASTM A276	600.00 FT	600.2500 FT		
Purchase Order No		Part Number		Ordered Qty	Invoice Qty		
26882				600.00 FT	600.2500 FT		
Details		END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS					
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
119903874	VALBRUNA CORPORATION	 4 2 6 3 8 6		49	1.0000	147.0000	255.1063

501501-10

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.	
We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date: Name:

Acciaierie Valbruna S.p.A.



CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4
Telephon number : 0039 (0) 444968211

Cilente / Besiter/Purchaser/Cliet
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Manufacture/Produkteur

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI14011201
Lieferanfrage/Packing List/B.L.

Ordine nr: 39096 269287 CASTLE
Bestell-/Your order/Commande

Tipo di Elaborazione: E+AOD
Erzeugnisbezeichnung/Manufact process/Mode d'elaboration

Certificato nr: MEST494584/2014/ 1
Prüfung/Test/Essai

Conferma ordine nr: E14003307
Werkz Our Order/Ref nr.

Marchio di Fabbrica:
Zeichen des Werksachverständigen
Trade mark
Sigle de l'usine productrice



Punzone del Collaudatore:
Stempel des Werksachverständigen
Inspector's stamp/Police de l'essayeur



Stato di fornitura: Hot rolled Descaled Annealed Hot rolled
Lieferzustand/Delivery state/État de livraison

Specifiche:
Anforderungen / Requirements / Exigences

3304-34 6 304 A
ASTM A262 2010. PRACTICE E

(0) SECTION II PT.A 2013 EDITION

Qualità: T-304 #4969
Werkstoff/Grade/Qualité

AMS-QQ-S-763 B 304 A
ASTM A276 2013 S30400 A

ASME SA479 2013 S30400 A (0)
ASTM A479 2013A S30400 A

Marca: AISL
Markenbezeichnung
Marque

Tolleranza: ASTM A484-13a TABLE 5
Toleranz/Allowance/Tolérance

Punzonatura: 304
Kennzeichnung/Marking/Marquage

Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Gegenstand Product description Description de produit	Dimensioni - In Abmessungen Dimension Dimension	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr. Lot nr.
0010	Flat	0,5000 x 0,2500	147 / 149	426386		2.359	328306950

TEST ALLO STATO DI FORNITURA

Test on delivery condition Prüfung auf lieferbereitem produkt test à l'état de fourniture Prueba sobre el material así como entregado

TEST	Prova/Prüfung Specimen/Proben Longitudinal Besse Chan. Depth Weld Chan. Thickness Long. Chan. Depth mm	°F	Posiz. Saggio Proben- Lage Position	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2% K.S.I.	Snervamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Resistance à traction Rm K.S.I.	Allungamento Dehnung Elongation Allongement E 4d %	Strizione Verformung Reduction of area Striction %	RA %	Resilienza Härte Resilience Impact Value Resilience	Durezza Härte Dureza HB
Valori richiesti 1 Anforderungen/Required values Valeurs requises		min		30	-	75 115	40	-	50	-	-
A	12X6	68	L	47		84	54	68			175

TEST		min	max	
A	Grain size for ASTM E112			5

1) L=longitudinale/änge, T=transversale/quers, G=Tangenziale/tangentiel

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata /Heat Schmelze/Coulée	min - max 0,080	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50	0,045	0,030	0,100	-	-	-	-	-
C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	P %	S %	N %						
426386	0,021	0,47	1,63	18,02	0,66	0,42	8,05	0,030	0,025	0,100					

Annealing temperature: 1940 °F for 1 h/water.

Intergranular corrosion test per ASTM A262 pract. E: ok.

Absence of cracks at 20 x magnification after bend test.

Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind z. Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été fourni conforme aux exigences

Controllo antimiscelazione: OK
Verwechslungsprüfung: spezialanalytisch durchgeführt
Antikinking testing performed: OK
Controlle untermischung lat: r.a.s.

Controllo visivo e dimensionale: soddisfa le esigenze
Herkunft und Ausmistung: ohne Beanstandung
Visual inspection and dimensional checks satisfactory
Contrôle visuel et dimensionnel: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

The Quality Management System is Certified acc. Pressure Equipment Directive (97/23/EC) Annex 1, s. 4.3 by TUEV and LLOYD'S
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the

Vicenza, 26/05/14 VCD098 (Mod. MCE2)	Il collaudatore di stabilimento / der Werksachverständige / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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Acciaierie Valbruna S.p.A.



CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4
Telephon number : 0039 (0) 444968211

Cliente / Besteller/Purchaser/Client:
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Usine producer

Stato di fornitura: Hot rolled Descaled Annealed Hot rolled
Lieferzustand/Delivery state/Etat de livraison

Products:

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI14011201
Lieferanzeige/Packing list B.L.

Ordine nr: 39096 269287 CASTLE
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD
Erzeugungsbetrieb/Manufact process/Mode d'elaboration

Certificato nr: MEST494584/2014/ 1
Prüfung Test/Essai

Conferma ordine nr: E114003307
Works Our Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Werks/Mark
Trace mark
Sigla de l'usine productrice

Punzone del Collaudatore:
Stempel des Werksachverständigen
Inspector's stamp/Emplacement de l'essayeur



Castle Metals FP

HEAT NUMBER 726386
MECHANICAL ID _____
ITEM CODE 4969
LOT NUMBER _____
PO NUMBER 264287 267287
RECEIPT DATE 6-2-14
SUPPLIER VALBRUNA
SPECIFICATION _____
LCS 116
COMMENT _____
APPROVED DL

Vicenza, 26/05/14

VC0008
(Mod. MCF2)

Il collaudatore di stabilimento / der Werkssachverständiger / Works inspector / L' agent d' usine

M. Rizzotto

Pagina - 2 di 2



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No:2449863

Ship From:	Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped	F.O.B.	Freight Terms	Carrier
05-JAN-2015	ORIGIN	Prepaid	MANITOU LIN
		BOL No	2449863-2

Shipment Details	Final Destination Branch - MON
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Order No	Line No	Item No	Description	Invoice Qty
3677312	2	5036	0.5000.2.5000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156 .0000 SPECIFICATIONS: ASTM A276	
Purchase Order No	Part Number	Ordered Qty	Invoice Qty	
26882		12.00 FT	12.7500 FT	
Details				
END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS				
Delivery No.	Mill	Heat Number	Mech Id	PCS
119903874	VALBRUNA CORPORATION	263657		1
		Width (IN)	Length (IN)	Shipped Qty(LBS)
			153.0000	54.1875

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.	
We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date: Name:

Acciaierie Valbruna S.p.A.



CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Kunde
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
48801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Hersteller

Avviso di Spedizione: D-VI14015167
Lieferungsanweisung/Packing Slip L.

Certificato nr: MEST511781/2014/
Prüfung/Test/Essai

Ordine nr: 38145 STOCK CAROL STR
Bestell/Your order/Commande

Conferma ordine nr: E114001824
Werkauf/Order/Reif nr.

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark
Eigle de l'usine producteur



Stato di finitura: Hot rolled Descaled Annealed Hot rolled
Lieferzustand/Delivery state/État de livraison

Tipo di Elaborazione: E+AOD
Erstellungszustand/Manufacturing process/Mode d'élaboration

Punzone del Collaudatore:
Stempel des Werkstoffverständigen
Inspector's stamp/Plaque de l'essayeur



Specifiche:
Anforderungen / Requirements / Exigences

VS1 0 304/304L A
AMS 5647 J S30403 A
ASME SA193 2010 B8 CLASS1 (1)
ASME SA479 2010 S30400/03 A (4)
ASTM A282 2010. PRACTICE E
ASTM A320 2011A B8 CLASS1
ASTM A479 2013A S30400/03 A
NACE MR0175 2009 S30400/03 A (7)

AISI 304/304L
AMS-QQ-S-763 B 304/304L A
ASME SA276 2010 S30400/03 A (2)
ASTM A182 2012B S30400/03 A (5)
ASTM A276 2013 S30400/03 A
ASTM-A376-2012A
MIL-S-862 B/1 304/304L
QQ-S-763 F 304/304L A

AMS 5639 H S30400 A
ASME SA182 2010 S30400/03 A (0)
ASME SA320 2010 B8 CLASS1 (3)
ASTM A193 2011A B8 CLASS1
ASTM A314 2008 S30400/03
ASTM A473 2001 S30400/03 (6)
NACE MR0103 2010 S30400/03 A

- (0) SEC.II P.T.A 2010 EDITION ADD. 2011a
(1) SEC.II P.T.A 2010 EDITION ADD. 2011a
(3) SEC.II P.T.A 2010 EDITION ADD. 2011a
(5) For products machined directly from bar refer also
(6) Chemical analysis only.
(7) Technical circular 12011 Published 2011-06-14

- (0) For products machined directly from bar refer to ASME SA479.
(2) SEC.II P.T.A 2010 EDITION ADD. 2011a
(4) SEC.II P.T.A 2010 EDITION ADD. 2011a
(5) to ASTM A479.
(7) ANS/NACE MR0175/ISO 15156-3, second edition 2009-10-15

Qualità: 304/304L
Werkstoff/Grade/Qualité

Marca: AISI
Markenbezeichnung
Designation

Tolleranza: ASTM A484-11 TABLE 5
Toleranz/Messabweichung/Tolerance

Punzonatura: 304/304L
Kennzeichnung/Marking/Marquage

Pos. nr. Pos. nr. Nr. du poste	Oggetto Object/and Product description Descript. du produit	Dimensioni - in Abmessungen Dimension Dimension	Lunghezza - in Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Poso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr.
0230	Flat	2,5000 x 0,5000	144 / 154	263657		2.897	330907020

TEST ALLO STATO DI FORNITURA

Test on delivery condition Prüfung auf lieferbarem produkt test à l'état de fourniture Prueba sobre el material así como entregado

TEST	Provetta/Probes Larg. diam. Ømm. Größe Diam. Ømm. Larg. diam. Ømm. mm	°F	Snervamento Streckgrenze Yield Stress Limite elasticità Rp 0,2% k.s.l.	Snervamento Streckgrenze Yield Stress Limite elasticità Rp 0,2% k.s.l.	Resistenza Zugfestigkeit Tensile strength Résistance à la traction Rm k.s.l.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Einschnürung Reduction of area Striction RA %	Resilienza Kerndurchschlag Impact Value Punching HB	Durezza Härte Hardness Dureté HB
Valori richiesti 1 Anforderungen/Required values Valeurs demandées	min max		30	-	75 115	- 40	- 50	-	140 235
A	12,5	68	L	47	90	54	70		185

TEST	min	max
A Grain size for ASTM E112		6

Mechanical properties according to ASTM A370.

1) L: longitudinal, T: transverse, G: Tangential/longitudinal

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata Heat Schmelze/Heat	min - max 0,030	1,00	2,00	15,00 20,00	1,00	1,00	8,00 10,50	-	-	0,040	0,020 0,030	0,100	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %		N %			
263657	0,029	0,42	1,70	18,37	0,44	0,51	8,02	0,119	0,033	0,028	0,088				

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Annealing temperature: 1940°F for 1 h/water.

Micro and macro etch test: OK

Intergranular corrosion test per ASTM A262 pract. E: ok.

Absence of cracks at 20 x magnification after bend test.

Vicenza, 06/05/14

VC0200
(Mod. MCE2)

Il collaudatore di stabilimento / der Werkstoffverständiger / Works inspector / L'agent d'usine

M. Rizzotto

Pagina - 1 di 2

Acciaierie Valbruna S.p.A.



CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004), 3.1

38100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Kunde/Cliet
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Hersteller/Usine producer

Stato di fornitura: Hot rolled Descaled Annealed Hot rolled
Lieferzustand/Delivery state/Etat de livraison

Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind i. d. Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été fourni conforme aux exigences

Controllo antimescolanza: OK
Verunreinigungsprüfung: spektralanalytisch durchgeführt
Antimixing testing performed: OK
Controlli antimescolanza: OK

Avviso di Spedizione: D-VI14015187
Lieferanweisung/Packing Instruk.

Certificato nr: MEST511781/2014/
Prüfung/Term/Exam

Conferma ordine nr: E114001824
Werk/Our Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark
Sigle de l'usine: producer

Ordine nr: 38145 STOCK CAROL STR
Bestell-/Your order/Commande

Tipi di Elaborazione: E+AOD
Erzeugnisbezeichnung/Working process/Mode of elaboration

Funzione del Collaudatore:
Stempel des Werksachverständigen
Inspector's stamp/Fonction de l'essayeur

PO 269274 / IAC 5036

Controllo visivo e dimensionale: soddisfa le esigenze
Beisichtigung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional check/satisfactory
Contrôle visuel et dimensionnel: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TUEV and LLOYD'S

Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Castle Metals

HEAT NUMBER 263657
MECHANICAL ID 5036
ITEM CODE 5036
LOT NUMBER 269274
PO NUMBER 8-7-14
RECEIPT DATE Valbruna
SUPPLIER Valbruna
SPECIFICATION -
LCS -
COMMENT -
APPROVED MRB

Vicenza, 06/05/14

V00008
(Mod. M007)

Il collaudatore di stabilimento / der Werksachverständige / Works Inspector / L'agent d'usine

M. Rizzotto

Pagina - 2 di 2

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 1304B.500X2.500
 RECEIVED BY: Sami P
 DATE: 15/01/06
 P/O#: 26882
 QUANTITY ORDERED: 12
 THICKNESS ORDERED: .500X2.500
 SHEET SIZE: _____
 MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 12
 THICKNESS RECEIVED: .500X2.500
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
INCORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>[Signature]</u>	BY: _____
DATE: <u>15/01/08</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304 B. 250X.500
 RECEIVED BY: S. Ortiz P
 DATE: 15/01/08
 P/O#: 26882
 QUANTITY ORDERED: 600
 THICKNESS ORDERED: .250X.500
 SHEET SIZE: _____
 MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 600
 THICKNESS RECEIVED: .250X.500
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
INCORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>SMK</u>	BY: _____
DATE: <u>15/01/08</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO26882**

Purchase Order Date 12/23/2014

PO Print Date 12/23/2014

Page Number 1 of 2

Order From : VC-MET001
METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W OE9
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	514 694 9575	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 10
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	1/9/2015 Yes 1/9/2015		600.00 f	\$2.48	\$1,488.00
MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240							
NOTE: AISI 303 NOT ACCEPTABLE							
Line Total:							\$1,488.00
2	M304B0.500X2.500	304 BAR .500 x 2.50	1/9/2015 Yes 1/9/2015		12.00 f	\$14.82	\$177.84
MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240							
NOTE: AISI 303 NOT ACCEPTABLE							
Line Total:							\$177.84

Note:

12/23/2014



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Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
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A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W OE9
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 514 694 9575

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 10
Currency CAD
FOB FCA - (Free Carrier)

3	71401-45	PROCUREMENT QUALITY CLAUSES	1/9/2015	1.00	✓	\$0.00	\$0.00
			No 1/9/2015				

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

8815-01-6.

Line Total: \$0.00

PO Total: \$1,665.84

W cd

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 12/23/2014